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Project Result 5: Digital Course in Circular Agriculture

“SKILLS”

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“Strengthening Key Competences in Agriculture
for Value Chain Knowledge”



VYTAUTO DIDŽIOJO
UNIVERSITETAS



Erasmus+



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Digital Course: Introduction to Circular Agriculture

Chapter 4

Value chain for minimizing waste resources in CA

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4.3 Manufacturing Processes-Introduction

- **Context:** Need for sustainable city development and eco-friendly manufacturing.
- **Goal:** Reduce waste, energy, and water use in manufacturing.
- **Outcome:** Environmentally friendly products.

Lean Manufacturing

- **Focus:** Efficient processes and waste reduction.
- **Principles:**
 - Value from consumer's perspective.
 - Mapping value stream.
 - Harmonized processes.
 - Continuous improvement.
 - Demand-driven activities.

Green-Lean Six Sigma (GLSS)

- **Strategy:** Combines green practices with Lean Six Sigma.
- **Benefits:**
 - Minimize resource waste.
 - Eliminate non-value-added activities.
 - Streamline and control processes.
 - Produce defect-free products.
- **Focus Areas:** Material/resource circulation and environmental conservation.

Automation Technology

- **Integration:** Sustainability with smart automation.
- **Technologies:**
 - **Robotic Process Automation (RPA):** Increases precision, reduces errors.
 - **CAD/CAM:** Optimizes designs and processes.
 - **IoT Devices:** Monitors equipment, predicts maintenance, reduces downtime and waste.

Product-Oriented and Process-Oriented Optimization

- **Objective:** Optimize material use and waste reduction.
- **Techniques:**
 - Replace materials with eco-friendly options.
 - Collect, recycle, and reuse scrap materials.
 - Use inventory management to avoid overstocking.
 - Implement closed-loop systems.

Employee Training and Engagement

- **Importance:** Ensures successful adoption of new technologies.
- **Training Goals:**
 - Develop multidisciplinary expertise in smart manufacturing.
 - Provide solutions for societal challenges.
- **Outcome:** Trained experts drive innovative and sustainable practices

Conclusions



•**Key Strategies:**

- Lean manufacturing.
- Green-Lean Six Sigma.
- Automation technology.
- Sustainable material management.
- Energy efficiency.
- Employee engagement.

•**Benefits:** Reduced waste, enhanced productivity, and profitability.

•**Result:** Sustainable, resilient manufacturing operations that benefit the environment.

References



“Strengthening Key Competences in Agriculture for Value Chain Knowledge”

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